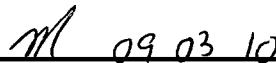
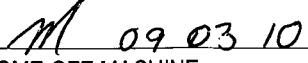
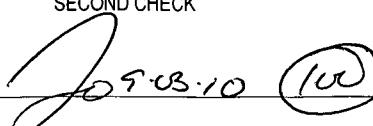


Date: Monday, 02/03/2009 11:23:35 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: STRIKER PLATE		
Job Number	: 46162			Part Number	: D2237		
Estimate Number	: 10589			Drawing Number	: D2237 REV01		
P.O. Number	:			Project Number	: N/A		
This Issue	: 02/03/2009	S.O. No.	:	Drawing Revision	: D1		
Prsht Rev.	: NC			Material	:		
First Issue	: //	Type	: SMALL /MED FAB	Due Date	: 20/03/2009		
Previous Run	: 43938			Qty:	100	Um:	Each
Written By	:						
Checked & Approved By	: <u>JUD 09.03.02</u>						
Comment	: Est. C 02.05.11 Clarify IPP NG EST D 06.05.25 Waterjet EC						

Additional Product

Job Number:				
Seq. #:	Machine Or Operation:	Description :		
1.0	M304S22GA	304/316 .032 Sheet 		
Comment: Qty.: 0.0105 sf(s)/Unit Total : 1.0500 sf(s) 304/316 .032 Sheet Batch: <u>109023</u>  				
2.0	WATER JET	FLOW WATER JET 		
Comment: FLOW WATER JET 1-Cut as per Dwg D Dwg Rev: <u>D1</u> Prog Rev: <u>D1</u>  				
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE  				
4.0	QC8	SECOND CHECK 		
Comment: SECOND CHECK  				
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 		
Comment: SMALL & MEDIUM FAB RESOURCE 1  				
1-Form as per drawing				

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 02/03/2009 11:23:35 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 46162

Part Number: D2237

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



10/03/11 (100)

per QSP019

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



100%

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location 22

9/3/13

SP

8.0 QC21

FINAL INSPECTION/W/O RELEASE



100

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



10/03/15
MF 09-03-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	H61602
Description: Striker Plate	Part Number:	D2237
Inspection Dwg: D2237	Rev: D1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>M. M</i>
Date:	09 03 10

Audited by: _____
Date: 5/6/2010

Prototype Approval:	N/A
Date:	N/A

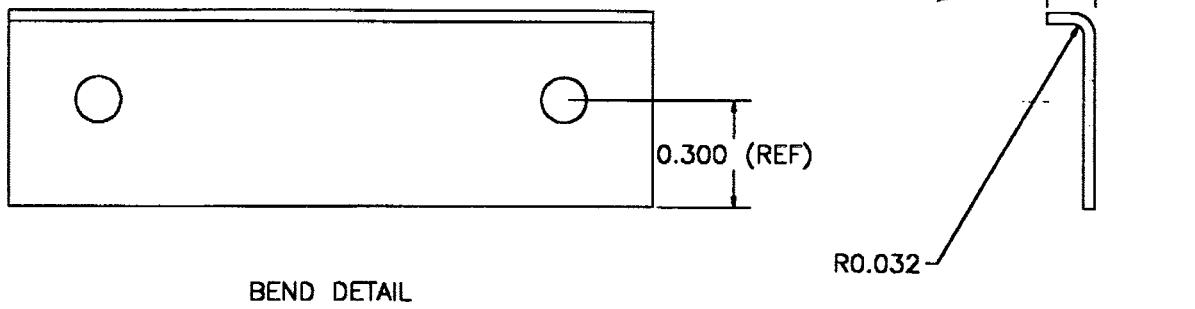
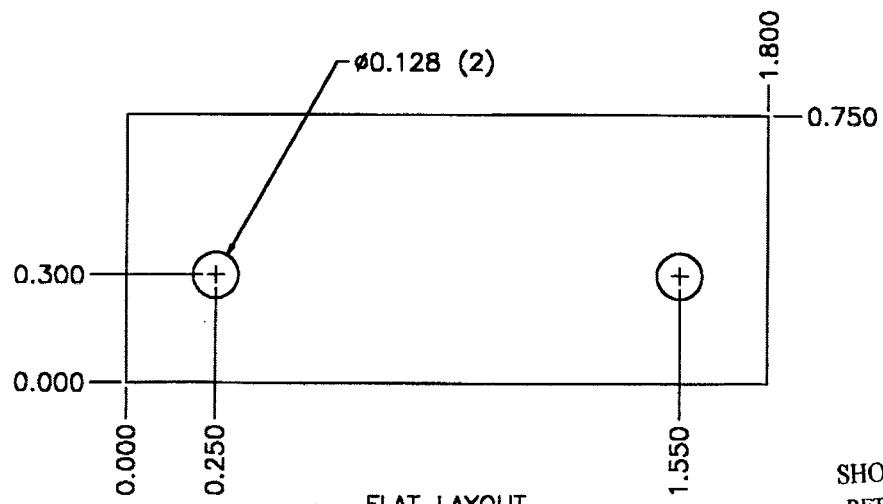
Rev	Date	Change	Revised by	Approved
A	07.05.31	New Issue	KJ/JLM	<i>[Signature]</i>

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD	
B. WILLIAMS	B. WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. D
BWS		D2237	SHEET 1 OF 1
DATE		TITLE	SCALE
94:10:25		STRIKER PLATE	2:1
D1	04.06.15	UPDATE DIMENSION	

RELEASED

47/12/17 DS

BEND DETAIL

MATERIAL: 304/316 SS, 0.034 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 46162